

CLUSTER OF AUTOMOTIVE INDUSTRY OF SAMARA REGION



Andrey Kraynov

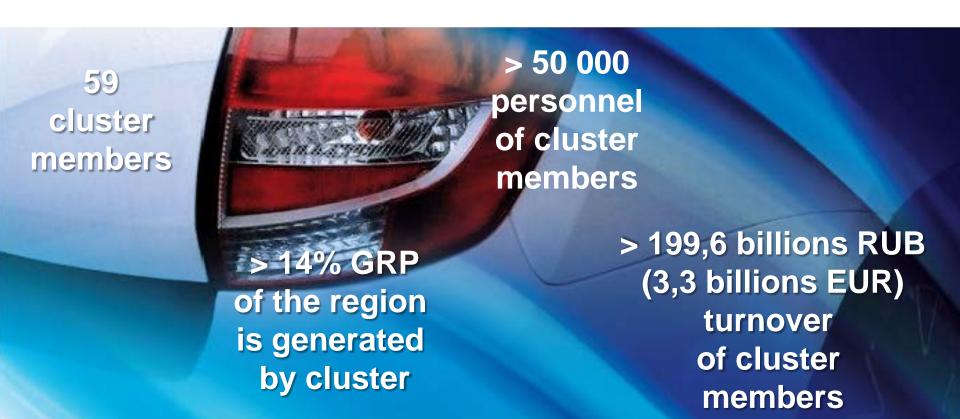
General director

Machine-building association

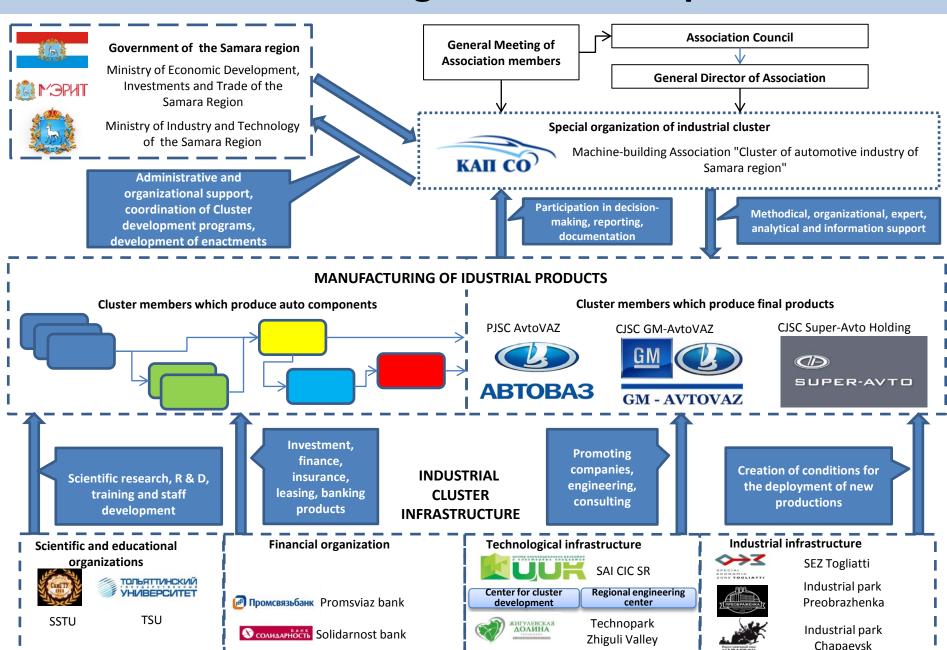
Cluster of Automotive Industry of Samara Region

Cluster development objectives

- Creation and development of local productions, increase of added value in the cluster
- Import substitution
- Development of cooperation between members of the cluster
- Extension of market places and delivery geography of cluster members
- Development of export potential of cluster members



Cluster organizational map



Cluster members and geographical location



1st commodity Production of components

2nd commodity: Production of (sub-)assemblies

3rd commodity: Production of final products

PJSC «AvtoVAZ», CJSC «GM-AvtoVAZ»,

CJSC «Super-Avto Holding»

JSC AD Plastik CJSC Polad CJSC Kinelagroplast CJSC Togliatti Komplekt Avto Uralavtostal-TL LLC **CJSC Megaplast** Mobil LLC Autocomponent Engineering-2 LLC SED LLC Kamplast-T LLC **BBS LLC** AKOM-Invest LLC Region Volga LLC Axioma LLC Volga-TEK LLC TZSK LLC **IPROSS LLC ZPI LLC**

Avtokom LLC **Detal-Resource LLC Ecoplast LLC** Autoplast-Syzran LLC Uniterm LLC JSC TZTO DSK LLC Metalloprodukciya LLC Ideal-Plast LLC Robola LLC Avtopenopolimer LLC SamaraAvtoPribor LLC Volga-S LLC TLT Equipement LLC **DESKA LLC** Lada-Press LLC PCC Ferroplus LLC

Steering systems LLC
Frost LLC
Avtokom LLC
JSC AKOM
CJSC Togliatti Komplekt
Avto
Autocomponent
Engineering-2 LLC
TPV RUS LLC
Brose Togliatti
Automotive LLC
DSK LLC
Air conditioners' factory
August LLC
JSC AD Plastik

Valeo Service Russia LLC
Metalloprodukciya LLC
CJSC Cardan
CJSC Dyform
Valee-95 LLC
Nobel Automotive Russia
LLC
Gomma Line LLC
Robola LLC
Detal-Resource LLC

Samaraavtozhgut LLC

since 1977, restyling 2009,2013. The five-door - restyling 1993. Urban Version - from 2014. LADA Priora sedan

LADA 4x4 three-door SUV

LADA Priora sedan production since 2007

LADA Kalina universal production since 2007r, face-lifting 2013

LADA Kalina hatchback production since 2006 face-lifting 2013

LADA Kalina Cross face-lifting 2014r.

LADA Granta sedan production since 2011

LADA Granta ligtback production since 2014 LADA Largus universal

production since 2012

LADA Largus van
production since 2012

LADA Vesta sedan production since c 2015

LADA X-RAY crossover production since 2015

LADA Vesta Cross production since 2017

LADA XCODE ~ 2020r.

Chevrolet NIVA off-road production since 2002

New generation Chevrolet NIVA 21990 ~ 2019

Special series on the base of LADA4x4 production since 2011











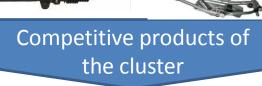












Total products volume of cluster members

Billions RUB, VAT excluded (2016)

199,6(3,3EUR)

Cluster specialization - commodities

Commodity groups

- Passenger cars
- Products, assemblies and subassemblies:
 - Steering Systems
 - Suspension systems
 - Clutch system (clutch discs, flywheels, cardan shafts, CV joints)
 - Wheels
 - Fuel tanks (metal or plastic)
 - Climate control systems
 - Seats
 - Rechargeable batteries and starters
 - Door mechanisms(glass lifters, door locks and hinge straps)
 - Wiping systems
 - Noise reduction systems
- Plastic parts of the interior and exterior, including the chrome-plated and painted
- Pressed body parts and fasteners
- Wiring harnesses and electronic products
- Audible alarms, sensors, thermostats, electric fans, external mirror
- Products made of polyurethane
- Blown products of fuel system and engine cooling system
- Fuel lines made of polymer and metal pipes
- Brake hoses, clutch hoses and other rubber products
- Rotary bodies(shafts, pulleys)
- Manufacturing and repair of tooling for stamping and mold production

Specializations in cluster – technologies

Technologies

- All types of cold stamping
- Machining of metal parts (turning, milling, polishing, thread rolling and rifled gear treatment)
- Casting of metals
- Heat treatment of metal parts
- Welding of metals, including aluminum (arc welding in a protective environment, contact, -relief)
- Laser and plasma cutting of metals
- Intense deformation of metals
- Injection molding including bi-component
- Extrusion blow molding hollow plastic parts
- Welding of plastic parts (vibration, ultrasonic, thermal)
- Machining and water cut of polymer products
- Thermoforming and water cutting of upholstery and noise insulation products
- Filling polyurethane
- Painting of plastic and metal parts (powder, electroplating, sputtering)
- Galvanic metallization (metal and plastic)
- Soldering of aluminum components (HFC, plasma, gas)
- Prototypes made on 3D-printer
- Assembly and check of system units (steering systems, engine start systems, wiper systems, glass lifters, door locks, suspension, clutch, tanks, climate control systems, seats, electrical engines etc.)

Cluster international cooperation

mov'eo Imagine mobility	Moveo France	380 members of the cluster among them 200 are small and medium-sized enterprises, and this figure is growing during 10 years, two of the region: Normandy and Ile-de-France (Paris), 70% of French automotive R & D, MOVEO has 405 projects with total budget € 1.490 bn. Euro
Cluster de Automoción de Aragón	CAAR Spain	Aragon automotive cluster CAAR was established in March 2008In 2013, our companies employed over 6,800 people and had a turnover of more than EUR 1,400 million. Currently, the cluster includes 51 companies.
AVIA Cluster de Automoción de la Comunitat Valenciana	AVIA Spain	AVIA brings together 86 companies related to the automotive sector. Currently, the joint turnover of the associated companies is more of 11.200 million Euros, which is 9.1% of regional GDP and 14% of industrial GDP of the Valencia region.
AutoCluster. NRW Cluster Nordrhein-Westfaler	NRW Germany	Cluster members of NRW : 230 automotive companies; Staff: about 84 500 employees; Turnover of automotive cluster members is around 36 billion. per year; the aim of the cluster up to 2020 is bringing the number of electric and hybrid vehicles in Germany to one million units.
ACOD AUTOMOTIVE CLUSTER OSTDEUTSCHLAND e.V.	ACOD Germany	Automotive Cluster East Germany (ACOD) is an initiative for the sustainable development of the automotive industry in Eastern Germany. It includes five car manufacturers (OEM), suppliers of goods and services, and research organizations.
Informationen aus dem Netzwerk Automobilitatieferer Sachsen (ARZ)	AMZ Germany	Since the launch of AMZ in October 1999, the company achieved sustained economic effect due to the active cluster activities: - with the assistance of the cluster 284 projects were launched (158 of which were joint and 49 were in the field of development projects).
CENTRO ESTERO INTERNAZIONALIZZAZIONE PIEMONTE Agency for Investments, Export and Tourism	CENTRO ESTERO Italy	Centro Estero per l'Internazionalizzazione - organization dedicated to advance the automotive cluster in Piedmont region. Starting from 2007 cluster is actively developing business contacts and contacts in Russia.
Automotive Cluster of Slovenia	ACS Slovenia	ACS is a business - association and acts on the basis of the economic interests of its members uniting Slovenian automotive suppliers. The goal of its members - to strengthen the competitiveness and the creation of high added value in the cluster.
FKG	FKG Sweden	Association of Swedish suppliers FKG (basic automotive cluster is located in Gothenburg), dedicated to promoting the international market, the search for partners, consulting, development of Swedish automotive components business.
KICOX	KIKOX Korea	Managing company SEZ zones and clusters Seoul and Incheon was formed in 1963 for the development of industrial zones in Korea.

Suppliers development and new markets (example)



Metal and tube rolls components





2013

ASES Renault-Nissan

(D 18)

2014

Development to meet ARN requirements September 2014

ASES Renault-Nissan

(C42)

2015-2016

Serial deliveries:
Safety beams
on LADA Kalina, Granta
Cross bar of dash board on
LADA Largus, Kalina, Granta

SCHERDEL

November 2014

Business mission in German auto clusters, B2B **April 2015**

Audit by SCHERDEL (red)

November 2015

Development to meet SCHERDEL requirements 2016

Audit by SCHERDEL (yellow)

2016
Contract on serial
delivery:
Tubular blanks of
seats for

VOLKSWAGEN POLO

